



# PRIME PLUS

POLY 6mm

## Attention!

Always use protective work measures (safety gloves, clothes) when constructing the framework of the greenhouse and working with polycarbonate cover.

Tools you will need for the construction:

- Hexagon wrench with the diameter of 8 mm or wrench with open end.
- Cross-head screwdriver or screwdriver for battery
- Shovel to dig pits
- Spirit level to measure equability of the ground.
- Rope to measure the diagonal
- Knife to cut polycarbonate sheets

If necessary, follow the instructions from local building area.

In case of strong wind or storm close the windows and doors.

Before starting the construction, you should read all the instruction at least once and understand different sections and profiles. This is a helpful guide for you. Compare the list of parts with the parts in the package. Then sort out the sections and leave them in separate places.

It is highly recommended to screw the screws easily with hands at first – if needed, you will be able to rotate sections. After the construction, you should measure equability of the framework and only then tighten the screws.

## The list of parts

No	Name	Length, mm	TITAN Arch 320				
			6m <sup>2</sup>	12m <sup>2</sup>	18m <sup>2</sup>	24m <sup>2</sup>	30m <sup>2</sup>
NO. 1	Short arch (top)	1820mm	4	7	10	13	16
NO. 2	Side arch (left, right on top)	1200mm	8	14	20	26	32
NO. 3	Side – bottom stilt of the arch(left, right)	1310mm	8	14	20	26	32
NO. 4	Pillars to the ground	200mm	12	18	24	30	36
NO. 5	Fastenings of the arches - crossbars	4000mm		5	5	10	10
NO. 6	Fastenings of the arches - crossbars	2030mm	5		5		5
NO. 7	Profile for the fastening	1465mm	2	4	6	8	10
NO. 8	Stilt of the door - window	2350mm	4	4	4	4	4
NO. 9	Side fastenings of the front – back part	900mm	4	4	4	4	4
NO.10	Transversal stilt of the door - window	985mm	3	3	3	3	3
11	Sides of the foundation basis	4000mm		2	2	4	4
12	Extension of the side of the foundation basis	1965mm	2 (2m)		2		2
13	Front and back parts of the foundation basis	3000mm	2	2	2	2	2
14	Angles of the foundation		4	4	4	4	4
15	Plates for linking the foundation (from 18 m2)				4	4	8
16	Screws M5-12 with the injectable head	l-12mm	285	350	430	510	590
17	Screws M5-40	l-40mm	112	146	180	214	248
18	Screws M5-20 to attach polycarbonate to plates and angles	l-20mm	20	20	20	20	20
19	Internal screws M5		417	516	630	744	858
20	Gasket slides		124	154	184	214	244
21	Handle		3	3	3	3	3
22	Angles of attaching polycarbonate and stilt (Big angle)		4	4	4	4	4
23	Angles of attaching polycarbonate and stilt (Small angle)		18	18	18	18	18
24	Plates for attaching polycarbonate		5	5	5	5	5
25	Protective band for sealing plates (for doors)	m	5	5	5	5	5

26	Plastic door opening handle		2	2	2	2	2
27	Screw with loop		2	2	2	2	2
28	Gum to seal gap between the wall and the roof	m	12	12	12	12	12

DOOR NO. 1	Part of the door with hinges	930mm	3	3	3	3	3
DOOR NO. 2	Part of the door with a handle	930mm	3	3	3	3	3
DOOR NO. 3	Bottom/top part of the door (horizontal part)	885mm	9	9	9	9	9
DOOR NO. 4	Transverse part of the door (vertical parts)	400mm	6	6	6	6	6

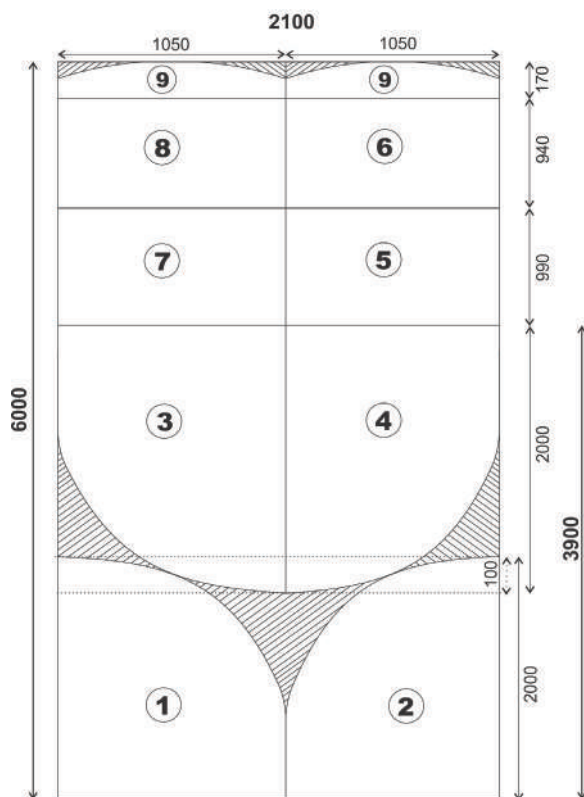
### Dimensions of polycarbonate

	Width/ Height	6 m <sup>2</sup>	12 m <sup>2</sup>	18m <sup>2</sup>	24 m <sup>2</sup>	30 m <sup>2</sup>	Remark
<b>1; 2; 3; 4</b> Side parts	1050x2000	4	4	4	4	4	<b>Cutting sheets depends on the equipment</b>  <b>If you received only big( 2,10x6,00m) sheets (6 m2 – 2 pc; 12 m2 – 3 pc etc.) All these parts should be cut from 2,10x6,00 m 1 sheet.</b>
<b>5</b> The top part of the door	1050x990	1	1	1	1	1	
<b>6</b> The bottom part of the door	1050x940	1	1	1	1	1	
<b>7</b> Window	1050x990	1	1	1	1	1	
<b>8</b> Bottom of the window	1050x940	1	1	1	1	1	
<b>9</b> Upper polycarbonate of the window of the door	1050x170	2	2	2	2	2	
<b>10</b> Top part	2100x6000	1	2	3	4	5	

## Scheme for cutting polycarbonate



Correctly separate sides of the polycarbonate. Attach the side with UV protection to the outside. UV protection layer is covered with the tape with note signs, while other side (attaching to the inside) is covered with the clear sheet. **YOU MUST USE GLOVES WHILE CUTTING!** It is recommended to cut sheet with electric disc saw, saw or sharp knife.



-1-; -2-; -3-; -4-; Side parts

-5- The top part of the door

-6- Bottom part of the door

-7- Window

-8- Bottom of the window

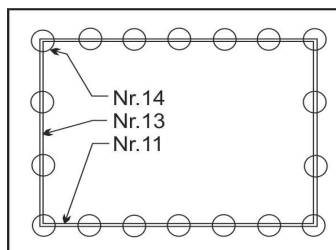
-9- Upper polycarbonate of the window of the door

**ATTENTION!** If you received 2,10x6,00 m sheets and additionally 1,05x2,00 m, you shouldn't cut big sheets like it is shown in the scheme.

Big 2,10x6,00 m sheets are used for roof, 1,05x2,00 m sheets are used for ends, door and window. Follow the measurements shown in the table "Dimensions of polycarbonate"

## Installation instruction:

1. For the construction of the foundation basis you should use: Front and back parts of the foundation basis (13), sides of the foundation basis (11). You should connect all 4 parts and make a rectangle. To make a rectangle use: angles of the foundation (14), screw the parts together with screws M5-12 (16), internal screws M5 (19) (1.1 - 1.4 fig.).



1.1 fig



1.2 fig



1.3 fig

For bigger than 12m<sup>2</sup> greenhouse, in order to increase the length of the basis Plates for linking the foundation (15) are used. They are screwed from both sides with screws M5-12 (16), internal screws M5 (19) (1.5 fig.).

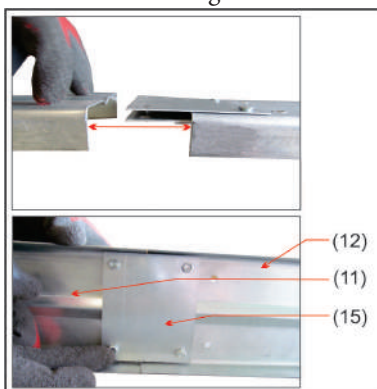
If the length of the greenhouse is 6m - foundation basis is connected: 4m (11) + 1.965m Extension of the foundation basis (12)

If the length of the greenhouse is 8m - foundation basis is connected: 4m (11) + 4m Extension of the foundation basis (11)

If the length of the greenhouse is 10m - foundation basis is connected: 4m (11) + 4m (11) + 1.965m Extension of the foundation basis (12)

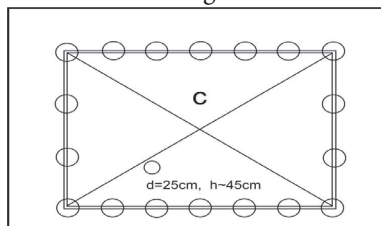


1.4 fig



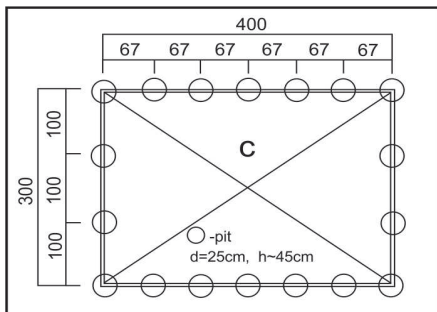
1.5 fig

2. Measure the diagonal of the foundation basis. Lengths of the diagonals must be equal. If they are equal – tighten the screws of the foundation basis (2 fig.).



2 fig

3. Dig pits (25cm diameter, 40cm depth) for digging in Side – bottom stilt of the arch (NO. 3). Dig them along the perimeter of the foundation basis, near the fastening points marked on the foundation basis (3.1 - 3.2 fig.).

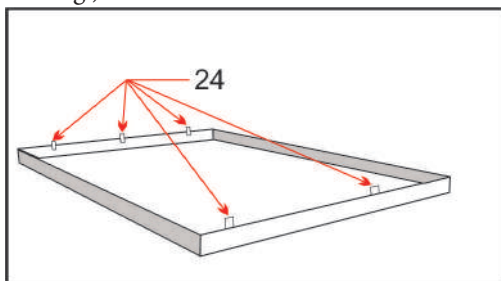


3.1 fig



3.2 fig

4. To the top of front and back parts of the foundation basis (13) fasten the Plates for attaching polycarbonate (24) with M5-12 screws (16) and internal screws M5 (19) (4.1 - 4.2 fig.).

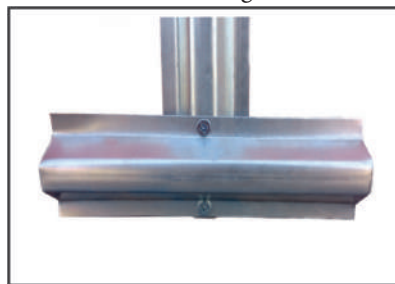


4.1 fig



4.2 fig

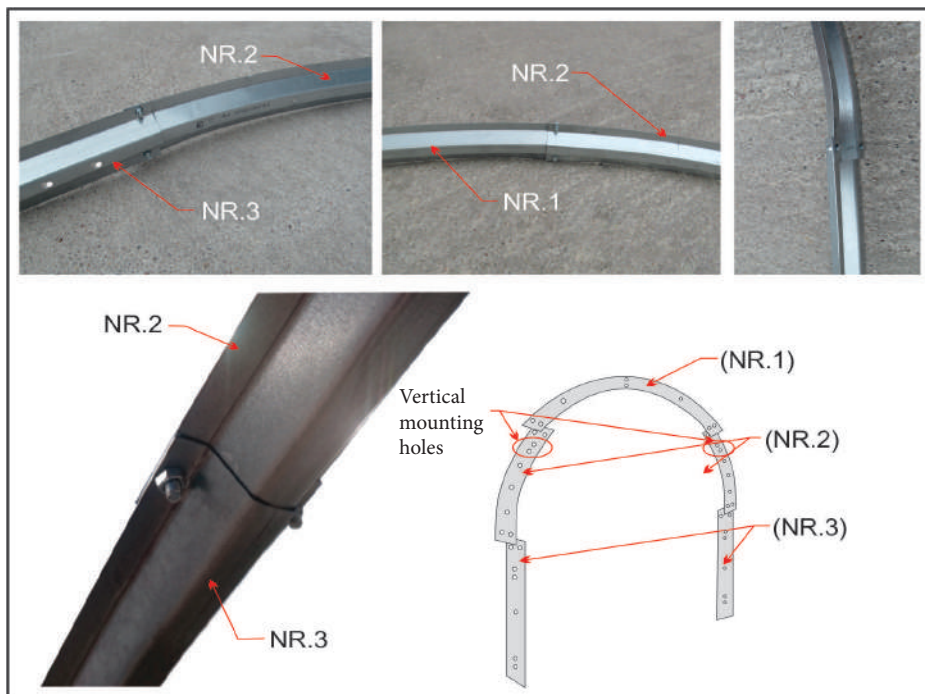
5. Preparing the stilt for digging in. To the bottom of Side – bottom stilt of the arch (NO. 3), screw Pillars to the ground (NO. 4) with the screws M5-12(16) and internal screws M5 (19) (5 fig.).



5 fig

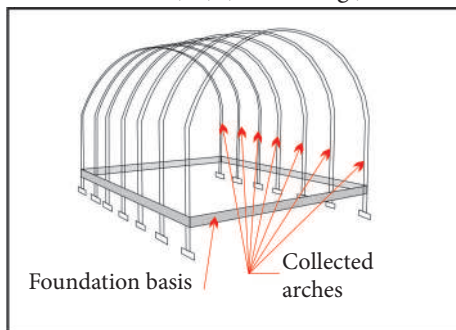
6. Construction of arches. The most comfortable way is to collect all arches on the ground. To Side – bottom stilt of the arch (NO. 3) connect side arches (NO. 2) from the both sides. Connect short arch (NO. 1) on top, in the middle to the side arches. Use screws (16) and internal screws (19) (6 fig.).

**REMARK: Every upper part covers the part that is underneath. End of the part NO. 2 which has 2 vertical connecting holes (for fastenings of the arches – crossbars (NO.5) ) is connected to the part NO. 1**



6 fig

7. To already constructed foundation basis screw arches with screws M5-12 (16) and internal screws (19) (7.1 - 7.2 fig.).

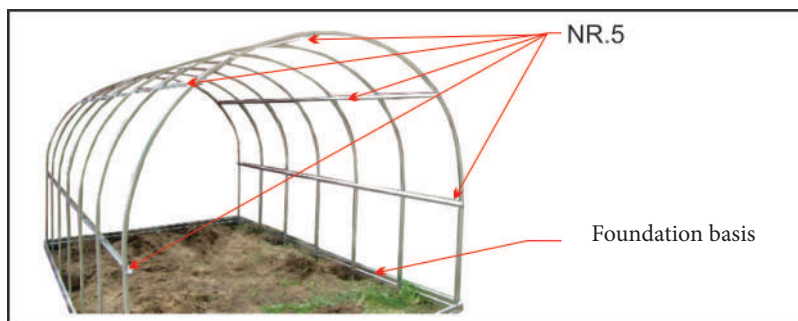


7.1 fig



7.2 fig

8. To already constructed and screwed to the foundation arches, you should attach five fastenings of the archs – crossbars (NO. 5) with screws M5-12 (16) and internal screws (19) (8.1 fig.).



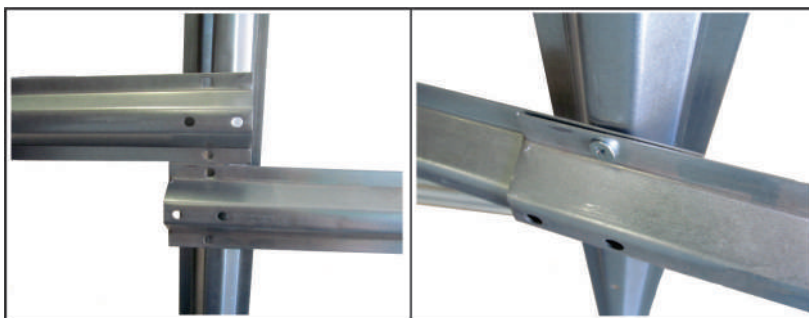
8.1 fig

For bigger than 12m<sup>2</sup> arch greenhouse TITAN Arch 320, additional crossbars are used to strengthen arches (8.2 fig.).

If length of the greenhouse is 6 m – fastenings to the arches – crossbars are attached: (No. 5) + (No. 6).

If length of the greenhouse is 8 m – fastenings to the arches – crossbars are attached: (No. 5) + (No. 5).

If length of the greenhouse is 10 m – fastenings to the arches – crossbars are attached: (No. 5) + (No. 5) + (No. 6).



8.2 fig

9. To the front and back arches you should screw fastening angles of the stilt and polycarbonate. On the each side you should use 9 pcs small angles (23) and 2 pcs big angles (22).

Positions of angles measuring from the foundation from left to right (Measured with upright angle) (9.1 - 9.3 fig.):

- 1) 5 cm big angle (22). Narrow part to the front
- 2) 83 cm small angle (23). Wide part to the front
- 3) 109 cm small angle (23). Wide part to the front
- 4) 170 cm small angle (23). Wide part to the front
- 5) 196 cm small angle (23). Wide part to the front
- 6) 202 cm small angle (23). Wide part to the front
- 7) 196 cm small angle (23). Wide part to the front
- 8) 170 cm small angle (23). Wide part to the front
- 9) 109 cm small angle (23). Wide part to the front



10) 83 cm small angle (23). Wide part to the front

11) 5 cm big angle (22). Narrow part to the front

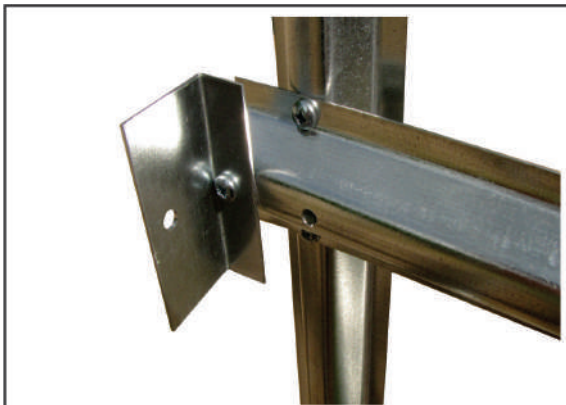


9.1 fig



Big angle

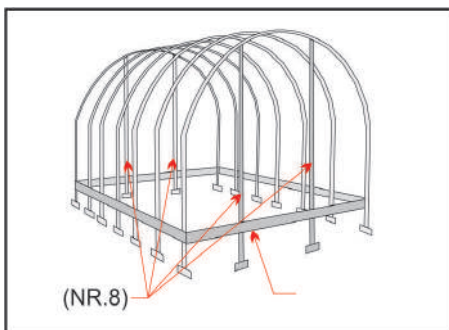
9.2 fig



Small angle

9.3 fig

10. Stilt of the door – window (No. 8) should be attached to foundation basis and collected arches with the screws M5-12 (16) and internal screws (19). With the front of the foundation basis (13) it is attached directly with the screws M5-12 (16) and internal screws (19). Arch on top (No. 1) is attached with Angles of attaching polycarbonate and stilt (23) (10.1 - 10.2 fig).

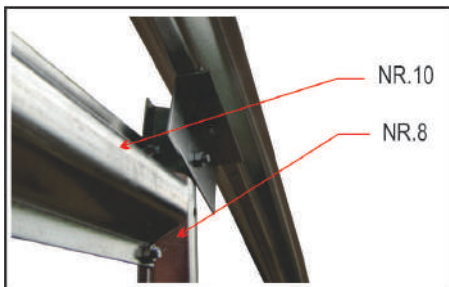


10.1fig

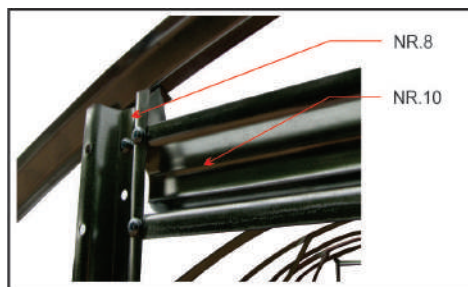


10.2 fig

11. By the part (NO.8), screw Transversal stilt of the door – window 985mm (No. 10) to Stilt of the door – window. Use screws M5-12 (16) and internal screws M5 (19)(11.1 - 11.2 fig.).

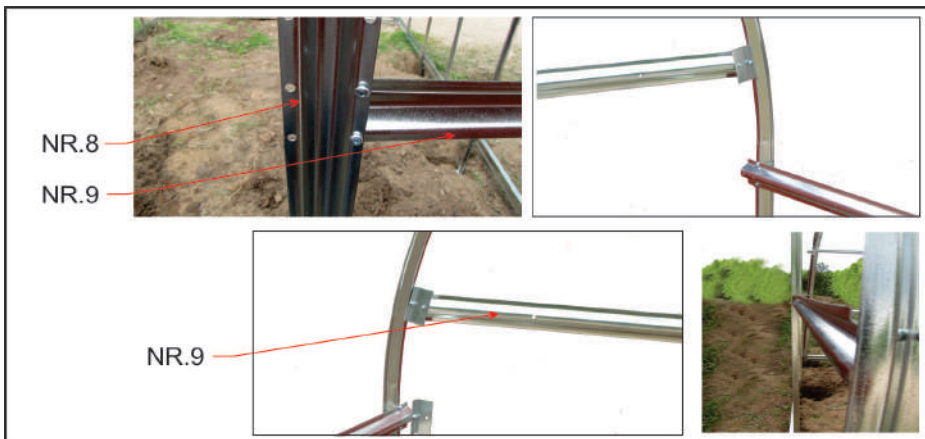


11.1 fig



11.2 fig

12. By the part (NO.8) and angles of attaching polycarbonate and stilt (Small angle) (23), screw directly Side fastenings of the front – back part 900mm (No. 9) to Stilt of the door – window (No. 8) and Angles of attaching polycarbonate and stilt (Small angle) (23). Use screws M5-12 (16) and internal screws M5 (19) (12 fig.)



12 fig

13. Firstly, screw profiles for fastening 1465mm (No. 7) with screws M5-12 (16) and internal screws M5 (19) to the side arch in height of 1,96m from the foundation basis. Another part of the profile should be placed on fastening of the arch – crossbar (No. 5) and screwed with screws M5-12 (16) and internal screws M5 (19) (13.1-13.4 fig).

**NOTE: It is recommended to screw with one M5-40 screw through all three parts: side stilt, fastening of the arch – crossbar, profile for fastening.**



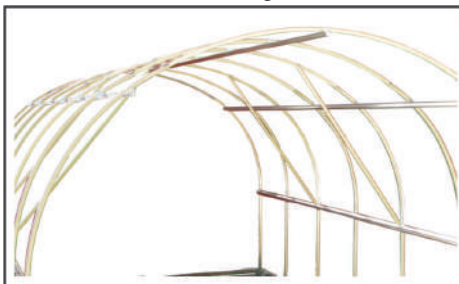
13.1 fig



13.2 fig



13.3 fig



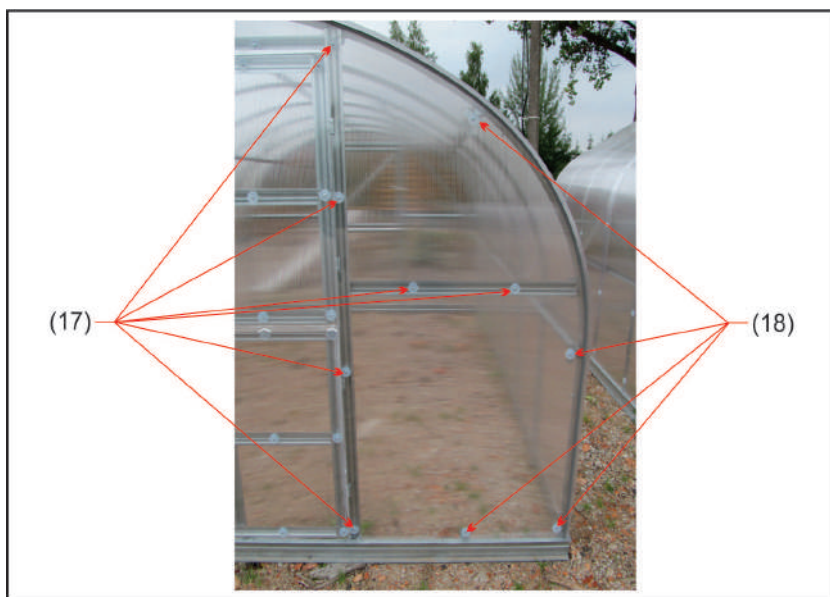
13.4 fig

1 fastening profile is designed to strengthen one 2m length segment on the both sides. I.E. Greenhouse's length is 2m – 2pcs of fastening profiles (one on each sides); Greenhouse's length is 4m – 4pcs of fastening profiles (two on both sides) and etc.

14. After collecting the framework of the greenhouse, cut the polycarbonate based on the given measurements and attach it to the framework. Attach sheets of polycarbonate (Scheme for cutting polycarbonate – 1; 2; 3; 4) – attach side parts to polycarbonate and angles of attaching polycarbonate and stilt (22, 23) and plates for attaching polycarbonate (24) with screws M5-12 (16) and internal screws M5 (19) and gasket slides (20). Also, attach it to stilt of the door - window and crossbar (No. 8 No. 10) and side fastenings of the front – back part (No. 9) with screws M5-12 (16) and internal screws M5 (19) and gasket slides (20) (14 fig.).

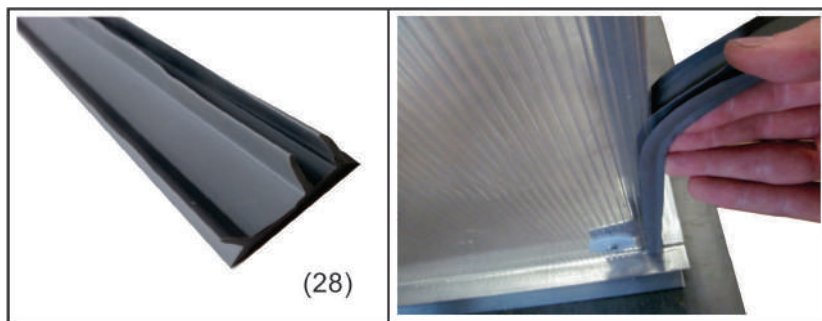


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14 fig

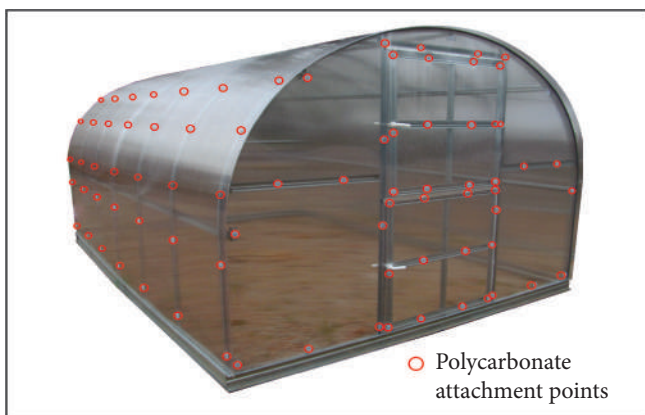
15. If sides of the polycarbonate are over the framework of arches, cut them along the carcass. Place gum to seal gap between the wall and the roof (28) on the top of the sheets and only then place upper part of the polycarbonate ( -10- 2100x6000mm) (15 fig).



15 fig

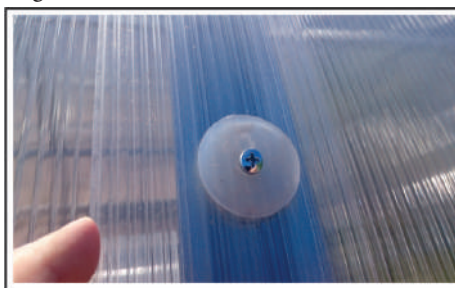
16. Top parts (10) should be placed from the bottom to the top along the one side. Polycarbonate is attached with screws M5-12 (16) and internal screws M5 (19) and gasket slides (20). On one band of the arch are 5 (five) attachment points. Attach ONLY on those points. Another side must be attached from the top to the bottom. If the sheet of polycarbonate is too long, cut it along the foundation basis (11). The front and back polycarbonate sheets should be flush with the edges of the foundation (16 fig.).





16 fig

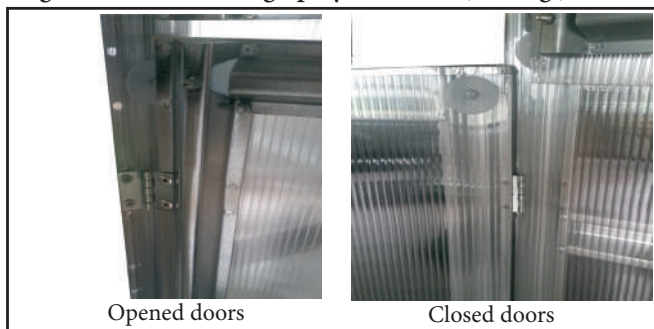
17. Another sheet of polycarbonate (10) should be placed on top of the fitted sheet. Screw it only on attachment points same like in the step 16. Polycarbonate sheets should be equal to the side of foundation basis both in front and back. The front and back polycarbonate sheets should be flush with the edges of the foundation (17 fig.).



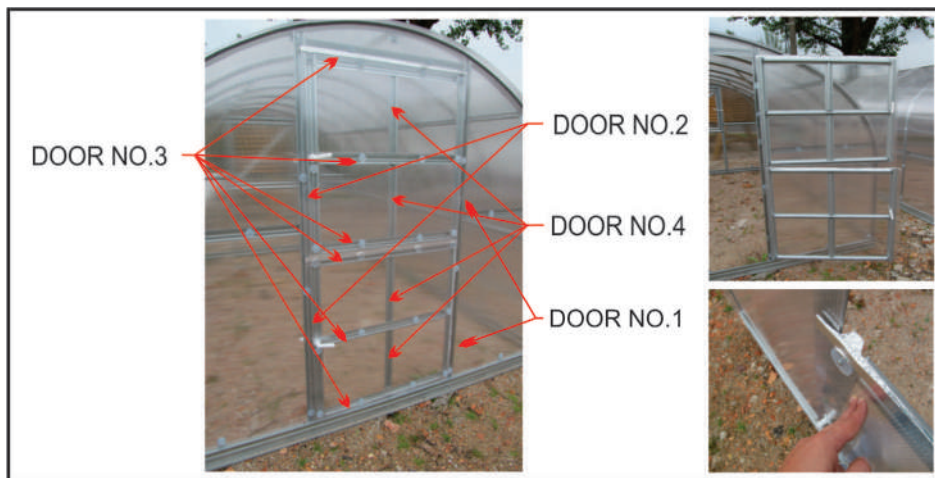
17 fig

18. Construction on door-window. All parts packed in door equipment should be joined to square. (DOOR No. 1; DOOR No. 2; DOOR No. 3) with screws M5-12 (16) and internal screws M5 (19). Screw Transverse part of the door to the constructed framework. Part of the door with hinges must be screwed to Stilt of the door - window with screws M5-12 (16) and internal screws M5 (19) (18.2 fig.).

**NOTE: Door must be attached to the stilt of the door while being opened and with the extended hinge to the hole, through polycarbonate (18.1 fig.).**



18.1 fig



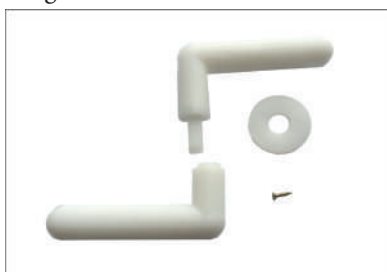
18.2 fig

19. Based on the given scheme, cut the polycarbonate (5;6;7;8;9)

Polycarbonate parts of the door window must be fitted only when the door hinges are attached to the framework of the greenhouse.

Polycarbonate sheets of door – window are attached with screws M5-12 (16) and internal screws M5 (19) and gasket slides (20) to the door frame.

Polycarbonate ends of the door-window must be sealed with protective band for sealing plates (25). Join handles (21) to its place (19 fig.). Make a hole in polycarbonate sheet with sharp knife. Cut X shaped holes opposite the metal holes. Make a hole from the outside of the cover.



19 fig

20. Screw the screw with loop (27) on its place on the same level as the door handle. Make a loop from the given plastic door opening handle (26) (20 fig.).



20 fig